

Part 573 Safety Recall Report**15V-317****Manufacturer Name :** Keystone RV Company**Submission Date :** MAY 19,2015**NHTSA Recall No. :** 15V-317**Manufacturer Recall No. :** 15-225**Manufacturer Information :**

Manufacturer Name : Keystone RV Company

Address : PO Box 2000

2642 Hackberry Drive Goshen IN 46527

Company phone : 574-535-2100

Population :

Number of potentially involved : 1,529

Estimated percentage with defect : 1

Vehicle Information :

Vehicle : 2015-2015 Keystone Sprinter

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 17, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT29920F1532915

End : 4YDT31B28F1533061

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Cougar

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 17, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF29R29F2509205

End : 4YDF33728F2509631

☒ Not sequential VINs

Begin : 4YDT28R25FV509200

End : 4YDF26R21FV509566

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Montana

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 17, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF3792XF4702338

End : 4YDF37925F4702490

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Montana High Country

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF30525FA740848

End : 4YDF35125FA740903

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Outback

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT21028FB453808

End : 4YDT32622FB453975

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Bullet

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT31B22FD425761

End : 4YDT24322FD426136

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Avalanche

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 12, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF38027FE760629

End : 4YDF38028FE760655

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Alpine
Vehicle Type : TRAILERS
Body Style :
Power Train : NR
Descriptive Information : Only Models with Norco Cable Slides
Production Dates : MAR 05, 2015 - MAR 10, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF37323FE780866 End : 4YDF37329FE780886 ☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Fuzion
Vehicle Type : TRAILERS
Body Style :
Power Train : NR
Descriptive Information : Only Models with Norco Cable Slides
Production Dates : MAR 04, 2015 - MAR 12, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF32522FF811096 End : 4YDF37122FF811151 ☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Impact
Vehicle Type : TRAILERS
Body Style :
Power Train : NR
Descriptive Information : Only Models with Norco Cable Slides
Production Dates : MAR 04, 2015 - MAR 10, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF31122FF815696 End : 4YDT26021FF815712 ☒ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Kodiak
Vehicle Type : TRAILERS
Body Style :
Power Train : NR
Descriptive Information : Only Models with Norco Cable Slides
Production Dates : MAR 17, 2015 - MAR 17, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT29128FJ972070 End : 4YDT24027FJ972078 ☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Laredo
Vehicle Type : TRAILERS
Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF29327FK602376

End : 4YDF29328FK602466

☒ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Aerolite

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 12, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT21825FP910811

End : 4YDT2502XFP910838

☒ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Denali

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 06, 2015 - MAR 06, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF3072XFP940845

End : 4YDF30723FP940847

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Raptor

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF41230FR800990

End : 4YDF41236FR801027

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Carbon

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 05, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT31127FR805862

End : 4YDF35724FR805894

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Passport

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 17, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT23R23FT415427

End : 4YDT23R20FT415661

☒ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Voltage

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Only Models with Norco Cable Slides

Production Dates : MAR 04, 2015 - MAR 16, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF38132FZ991339

End : 4YDF30025FZ991412

☒ Not sequential VINs**Description of Defect :**

Description of the Defect : It has been decided that the self-tapping screws attaching the Norco slide room cable bracket to the drive chain may fail.

Description of the Safety Risk : If all four (4) screws for the cable brackets holding the room in the closed position fail, the slide room will not be secured to the sidewall during travel and the slide room may extend.

Description of the Cause : The cause of the screw failure has been determined to be hydrogen embrittlement and was found to be in a small percentage of the screws. If screws that have hydrogen embrittlement fail, it has been determined that such failures normally occur during or soon after installation.

Identification of Any Warning that can Occur : The slide room will not be sealed tight to the sidewall of the vehicle.

Supplier Identification :**Component Manufacturer**

Name : Norco Industries, Inc. ("Norco")

Address : 365 West Victoria St
Compton CALIFORNIA 90220-6029

Country : United States

Chronology :

3/18/2015 During manufacturing it was discovered a self-tapping screw had broken when the slide was being operated. An investigation into the cause and scope was initiated.

5/12/2015 Determination of the cause was supplied to Keystone by the vendor and it was decided to issue a recall campaign.

Description of Remedy :

Description of Remedy Program : The remedy is to replace the self-tapping screws with ones supplied by Keystone. The parts and service for the corrective action will be supplied at no charge to the vehicle owner.

How Remedy Component Differs from Recalled Component : The remedy screw is a machine screw and the recalled screw is a self tapping screw.

Identify How/When Recall Condition was Corrected in Production : The suspected screws were replaced with machine screws.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

Planned Dealer Notification Date : JUN 02, 2015 - JUN 02, 2015

Planned Owner Notification Date : JUN 02, 2015 - JUN 02, 2015

* NR - Not Reported